

EJECT EASE

INSTALLATION INSTRUCTIONS

INSTALLATION

1. Remove all loading components, cases, primers and powder.
2. Remove the $\frac{1}{4}$ " x $\frac{1}{2}$ " set screw securing the alignment shaft to the die head (see Figure 1).
3. Replace with $\frac{1}{4}$ " x $1\frac{1}{4}$ " set screw, tighten.
4. Slide a $\frac{1}{4}$ " flat washer onto the set screw, smooth side out.
5. Slide the $\frac{1}{4}$ " I.D. x $\frac{3}{8}$ " O.D. bushing onto the set screw.
6. Slip the trigger spring over the bushing with the long arm to the left side and above the die head. The spring end rests on top of the die head.
7. Slide a $\frac{1}{4}$ " washer onto the set screw, smooth side in.
8. Install a $\frac{1}{4}$ " nut, tighten.
9. The spring should pivot freely on the bushing. The end of the spring must always rest on top of the die head, on the left side, when looking at the machine.
10. Remove the slotted head screw and double charge bar (see Figure 2).
11. Install Eject Ease shaft extension in place of the double charge bar and tighten.
12. Install the black slotted washer, slot down on top of the shaft extension. Use cross point screw supplied. Do not tighten.
13. The short end of the ejector wire fits through the slot on top of the extension shaft. The lower flattened end of the ejector wire fits behind the tape crimp station and just touches the shell plate retaining nut.
IMPORTANT – Facing the machine, the ejector wire is installed on the left side of center on the shaft extension (see Figure 1).
14. Center the flattened section of the ejector wire behind the crimp die pocket just touching the shell plate retaining nut, tighten snugly. The flat section should be $\frac{3}{16}$ " to $\frac{1}{4}$ " above the shell plate (see Figures 1 and 2).
15. Remove the 8-32 screw retaining the adjustment clip on the base on the machine at the bullet load station. Do not remove the adjustment clip (see Figures 1 and 2).
16. Install the case retaining bracket and spring over the adjustment clip using the 8-32 screw furnished (see Figure 2). The spring projects over the taper crimp pocket just above the shell plate and extends over $\frac{1}{2}$ of the shell plate pocket. Tighten.

NOTE: The spring retains the case in the pocket and eliminates the offset taper crimp.