

EASY CASE FEEDER

INSTALLATION

Push Rod Assembly:

1. Open die head.
2. Install assembly retaining plate, surface marked "U" must be UP against the die head.
3. Tighten the LEFT side 5-40 cap screw SNUG TIGHT. DO NOT tighten the right side screw – this will damage the threads on the primer push rod.
4. Install the feeder body with 5/16 – 24 x 1" allen cap screw.
5. Do not remove axle from the case feed block.
6. To install push rods: move axle full back, fit the rod through the left side hole, push the axle to the right and insert the right rod.
7. Move the axle toward the star, push rod passes cross-point screw.

ADJUSTMENTS CARTRIDGE CASE

380 Auto through 45 Colt

1. The unit is factory set for 45 ACP.
2. Case adjustment:
 - a. Feed tube and case adjustment for 380 Auto, 9mm, 41 mag, 44 mag. The notch in the feed tube must face the right side of the body.

Loosen the cross-point screw (on the right side of the body), insert the case of the caliber to be loaded in the feed block slot, lower the feed tube, allow 1/32" clearance between the top of the case and the bottom of the feed tube. Snug tighten the cross-point screw – SNUG TIGHT ONLY. The notch in the feed tube must be facing the right side of the case feeder. Charge and load.
 - b. Feed tube adjustment for the 38 spl and the 357 mag: Always set up for the 357 mag. Damage to the feed tube will occur if 38 spl feed tube height is used and 357 mag case is inadvertently cycled.

Insert 357 mag case in feed block slot rotate feed tube. The notch cut-out must face the Star. Position the notch 1/32" above 357 mag case. Tighten snug tight the cross-point screw. SNUG TIGHT ONLY.